# Lateral Plungers • with thread, without seal

22150.0314



### **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

• Steel, zinc-plated by galvanization

· Stainless steel

#### Pin

· Steel, case-hardened, zinc-plated by galvanization

#### **Assembly**

Lateral plungers are installed by screwing in by means of a mounting tool.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

I<sub>0</sub> = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s$ 

(value x for this case see table)

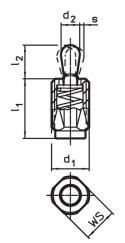
y smaller than  $l_2$  -  $d_2/2$ ,

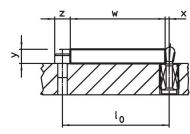
then  $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

#### Characteristic

Version light spring load = spring from stainless steel

## **Drawing**





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www.halder.fr Page 1 of 2 Published on: 11.8.2024

#### **Order information**

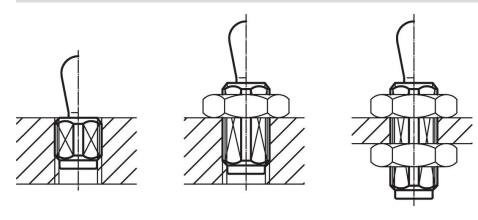
Dimensions					Stroke	ws	<b>x</b> <sup>1)</sup>		I	Art. No.		
d <sub>1</sub>	I₁ -2	Spring load  F  max. 2)	d <sub>2</sub>	l <sub>2</sub>	s			max.	_			
[mm]		[N]		[mm]	[mm]	[mm]	[mm]	[°C]	[g]			
Pin: Steel/Light spring load												
M12	19	20	5	6.4	0.8	10	1.7	250	5.9	22150.0314		

<sup>1)</sup> If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

#### Accessories

assembly tool	Dimensions d <sub>1</sub> [mm]	[9]	Art. No.
1 0	M12	76	22150.0820

#### **Application example**



# Compliance

#### **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

#### Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 27.06.2024.

#### **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

#### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



www.halder.fr Page 2 of 2
Published on: 11.8.2024

<sup>2)</sup> statistical average value